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(54) Title: VIDEO DISPLAY SUBSTRATES WITH BUILT-IN SPECTROSCOPICALLY TUNED MULTI-BANDPASS FILTERS		
(57) Abstract Disclosed in this invention is a spectroscopically tuned display monitor that enhances the contrast, brightness and color space of images from a color display. The monitor comprises suitable absorbing materials in a glass or polymer substrate matrix. Such monitors have utility in devices based on CRTs, plasma displays and the like.		

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**VIDEO DISPLAY SUBSTRATES WITH BUILT-IN
SPECTROSCOPICALLY TUNED MULTI-BANDPASS FILTERS**

Field of the Invention

5 This invention generally discloses spectroscopically tuned articles for video display devices and similar articles. It specifically discloses display substrates with a built-in spectroscopically tuned multiple-band optical filters for the purpose of enhancing the contrast and/or increasing color gamut of images on the screen. The invention
10 disclosed herein is related to that disclosed in pending patent applications, Serial No. 08/ 753,349, filed November 25, 1996, and Serial No. 08/871,575, filed June 9, 1997.

Background of the Invention

15 Video display devices are nowadays widely used in articles such as televisions, computers, video games and the like. Many of them generally employ a cathode ray tube ("CRT") which is a vacuum tube display device in which the image is created by electrons from an electron gun striking a phosphor screen that converts the electron
20 energy into light energy over a wide wavelength range, usually the visible range for common display devices such as television and computer monitors. The CRT may be monochromatic (single color) or a color display device which produces images in more than one color, typically the three primary colors: red, green and blue.

25 There are two common problems associated with virtually all types of video displays. The first one is that the true representation of the natural colors ("color gamut") is somewhat limited by the spectral characteristics of the radiation sources used in the color displays. There exists no known device available at the present time to enhance

the color gamut of displays. The second common problem with video display devices is the light reflected from the device towards the viewer, which generally fatigues the viewer's eyes. The reflected light consists of ambient light reflecting off the surface of the screen (which is typically a glass surface) as well as ambient light reflecting off the phosphors behind the screen. Several attempts have been made in the past to avoid or reduce this reflected light.

U.S. Patent 4,989,953, in col. 2, line 13 through col. 3, line 22, describes some of these earlier attempts and the problems associated with them. Most of these attempts, however, have succeeded in reducing the glare from monochromatic display monitors only.

For color displays, earlier attempts to reduce light reflection included, for example, use of a neutral density filter. Neutral density filters or attenuators are designed to produce attenuation that is uniform regardless of the wavelength. See, for example, Jeff Hecht, "The Laser Guidebook," 2nd edition, McGraw-Hill, Inc., New York, 1992, p.79. Such filters comprise colloidal suspensions of silver or graphite particles in a suitable medium and adhered to the monitor surface. This type of filter transmits a fraction of the light passing through it, independent of the wavelengths. These filters, however, have the disadvantage of reducing the brightness of the image. Despite this major disadvantage, neutral density filters are widely used in the manufacturing of current color CRT displays since there is no better alternative.

Another approach has been to use selective filtration by using different colored plates to absorb certain single wavelengths. For example, several single wavelength optical filters are available commercially from Optical Coating Laboratory, Incorporated, Santa

Rosa, California. They, however, suffer the disadvantage that one has to use a different color filter for each phosphor element. Combining several filter materials in order to transmit just the desired red, green and blue generally results in the absorption of some of the desired wavelengths due to cascading of the different filter materials. This reduces the amount of red, green and blue that eventually gets transmitted.

Yet another approach involves a combination of neutral density filter and an antireflection coating. While this cuts down the reflected light, it also reduces the brightness and the resolution of the image.

U.S. Patent 5,121,030 discloses absorption filters which contain a transparent substrate with a plurality of spatially separated areas that contain selective absorptive dye colorants. Since this requires spaced areas with different dye component therein, the construction of the filter is quite complex and difficult to manufacture in large quantities.

U.S. Patent 4,989,953 referred to above advocates the use of colored filters for monochromatic displays. Thus, for example, a magenta colored filter is used for CRTs with green phosphors, and a blue colored filter is used for amber colored CRTs. However, this concept is not much useful for color displays, because the blue filter, for example, will block out the red and/or green depending on the spectral characteristics of the filter. The same problem exists for the other color filters too that the '953 patent discloses. If such filters are used for full color displays, the resulting display color will be severely distorted. For this reason, the '953 patent suggests that a neutral density or gray colored filter must be used for multi-color or black and

white displays. However, this approach, as stated before, reduces the brightness of the display.

5 Since neutral density filters absorb a substantial amount of the desired light, the displays using neutral density filters must be capable of producing intense light. This was one of the reasons for developing super bright phosphors for display applications. They increase the cost, however.

10 Another kind of display devices utilizes a plasma-generated ultraviolet light, which hits the phosphors and generate visible light for the display. In such plasma displays, still under current development by display manufacturers, the phosphors still do not have high enough brightness. Therefore, neutral density filters cannot be used for plasma display applications since they will reduce the brightness still further. Instead, very expensive circular polarizer-based contrast enhancing
15 filters are being used.

Thus, there is a need in the industry to have some device or mechanism to reduce the reflected light from color CRTs and other displays such as plasma displays and the like without significantly sacrificing the brightness and resolution of the image.

20 Pending U.S. patent applications, Serial No. 08/ 753,349, filed November 25, 1996, and Serial No. 08/----- filed June 9, 1997, disclose a band pass filter for contrast enhancement of a color display. The filter comprises a plurality of dyes and a polymer matrix, wherein the dyes are adapted to substantially selectively transmit
25 predetermined primary color wavelengths of an electromagnetic visible spectrum as well as to selectively absorb wavelengths other than the predetermined primary color wavelengths. The filters disclosed in that pending application are capable of being affixed to a monitor surface

or act as a free-standing device. There may, however, be occasions when the monitor itself may be desired to act as a filter. This could be the case irrespective of whether the monitor is made of glass or plastic. For example, a CRT may utilize a glass monitor, while a flat panel display may be made from a suitable plastic material. There may be occasions when such monitors may themselves be required to filter out undesired wavelengths, increase the contrast of the images and increase the color gamut of their output.

It is, therefore, an object of this invention to provide a display monitor with a built-in filter for color displays to reduce light reflected off such displays.

It is an additional object of this invention to provide a display monitor which enhances the contrast of images without significantly sacrificing the brightness of the image therefrom.

It is a further object of this invention to provide a display monitor with a built-in spectrally tuned multiple bandpass filter for color displays, specifically matched to the three primary colors, namely red, green, and blue.

Other objects and advantages of this invention will be apparent to those skilled in the art from the accompanying description and examples.

Brief Description of the Drawings

The present invention is described in view of the description below as well as with the enclosed Fig. 1, Fig. 2 and Fig. 3. Fig. 1 displays a typical reflectivity of a CRT color phosphor screen. Fig. 2 displays the phosphor emission spectrum of a PAL ("Phase Alternating Line") system specified in European standard. Fig. 3 shows the color space

as an (x,y)-Chromaticity diagram for the PAL system calculated both with and without the inventive substrate as a part of monitor.

Summary of the Invention

5 One or more of the foregoing objects are achieved by the provision in the present invention of a display monitor with a built-in spectroscopically tuned multiple bandpass filter. The filter is integrally incorporated into the monitor and enhances the contrast of the image as well as enlarges the color space without significantly affecting the
10 brightness and resolution of the image. The monitor thus comprises a glass or a suitable plastic substrate with one or more optically absorbing materials- dyes, pigments, metals, semimetals and the like- which are present in the glass or the plastic substrate matrix as small particles (typically less than or equal to $1\mu\text{m}$ in diameter). If the
15 substrate comprises dye or dyes in a plastic matrix, then instead of being present as particles the dye or dyes may be blended in or dissolved in or absorbed into the plastic film. The absorbing materials are adapted to substantially selectively transmit predetermined primary color wavelengths of an electromagnetic spectrum as well as to
20 selectively absorb wavelengths other than said predetermined primary color wavelengths. The word "spectrally tuned" refers to substantial selective transmission (at least 50 %) of the predetermined primary colors; the word "transparent" refers to at least 70% transmission of light of the electromagnetic spectrum which in the common case such
25 as television display devices such as CRT, plasma displays and the like, is the visible light. In such a case, the primary colors are red, green and blue. Suitable plastics are described below. In other words, the invention discloses a spectrally tuned multiple bandpass glass or

plastic filter as a substrate for display monitor, specifically matched to the three primary colors, i.e., red, green, and blue.

Additionally, the present inventive substrate for display monitor with a built-in bandpass filter allows one to expand the color gamut by adjusting the spectral bandwidth of the band pass windows in the respective wavelengths, thereby allowing more vivid and realistic colors on the CRT's. This is a significant improvement over current CRT technology.

Still additionally, if one so desires, one may deposit a suitable antireflection coating on top of the inventive display monitor surface. In such a case, the antireflection coating is chosen as not to affect the integrity of the monitor physically, chemically and optically. Suitable antireflection coatings are described, for example, in U.S. Patent 5,178,955.

In one illustration, a set of suitable pigments is mixed into a molten glass pool that is suitable for manufacturing the CRT front face plate and the mixture is converted into a glass monitor containing the pigments in it by known processes. The front surface of the display monitor produced from this glass pool absorbs preferentially the unwanted wavelengths with minimal absorption of the primary colors. Thus, the transmitted light is sharper and richer in the primary colors. Improvements in the color transmission in the primary colors to 20% and above compared to neutral density filters are obtained, while decrease in the transmission of the unwanted wavelengths to the extent of 50% is obtained.

Description of the Invention

In one embodiment, the present invention discloses a display monitor incorporating a spectroscopically tuned multiple bandpass filter (notch filter) which substantially increases the transmission of the primary colors from a color display device while substantially reducing the reflected light of the non-primary colors, thereby improving the contrast and color gamut of the image for the viewers. The monitor comprises a suitable substrate containing a set of suitable absorbing materials that sufficiently absorb the non-primary colors, without significantly affecting the primary colors. Sufficient absorption is generally over 20%, preferably over 50% and typically over 80%. Suitable substrates are in general transparent glasses or polymeric materials depending on the types of the desired display.

Contrast from a display device screen is generally defined by the term 'contrast ratio'. Contrast ratio C is commonly defined by Equation (1):

$$C = I_s/I_b \quad (1)$$

where I_s and I_b are respectively the weighted spectroscopically averaged display light source intensity and the weighted spectroscopically averaged ambient light intensity reflected from the display. The term 'weighted average' means the use of human eye spectral sensitivity function as a weighting function. For displays with no contrast enhancing function, Equation 1 becomes

$$C_o = I_p/I_o R \quad (2)$$

where C_o is the contrast without any contrast enhancing functionality in the display substrate, I_p and I_o are respectively the weighted spectroscopically averaged display light source intensity (e.g., phosphor emission intensity), and ambient light intensity without any contrast enhancing functionality, and R is reflectivity from the display

phosphor layers, i.e., the rear surface of the display substrate. By definition, then

$$I_s = I_p T \quad (3)$$

and

$$I_b = I_o T^2 R \quad (4)$$

where T is the weighted spectroscopically averaged transmittance of the display substrate and I_o is the weighted spectroscopically averaged ambient light intensity impinging on the display surface. Equation 1 can now be rewritten as

$$C = I_p T / I_o T^2 R = C_o / T \quad (5)$$

As can be seen, C can be increased by making I_o arbitrarily small for a given display system. In other words, if a display is viewed in total darkness (I_o very small), one can have very high contrast, making it very difficult to compare two different displays without using an identical condition. Display industries are therefore making an attempt to use a standardized ambient light condition in comparing display performance. Similarly by increasing I_s , one can improve C . In fact, display industry is working hard to increase I_s . Since I_s and I_o are independent of contrast enhancing devices, normalized contrast Φ and display intensity ψ , and the figure-of-merits Γ are generally defined in order to compare the performance of contrast enhancing functions as given in Equations (6), (7) and (8):

$$\Phi = C / C_o \quad (6)$$

$$\psi = I_s / I_p \quad (7)$$

and

$$\Gamma = \psi \Phi \quad (8)$$

From Equations from 1 through 4, it can be shown that $\Phi = 1$, $\psi = 1$ and $\Gamma = 1$. It can be further shown that for an ideal neutral density or similar filters,

$$\Phi = 1/T; \quad \psi = T; \quad \Gamma = 1 \quad (9)$$

5 $\Gamma = 1$ means that there is no improvement in the figure-of merits with the commonly used neutral density filters. Thus, the neutral density filters do not improve the real performance, but provide a trade-off between display brightness and contrast. In other words, they offer contrast enhancement at the expense of image brightness. Thus, for
10 example, for a 50% ($T = 0.5$) absorptive neutral density filter, contrast may be doubled, i.e. $\Phi = 2$ and $\psi = 0.5$. But there is 50% absorption of display intensity.

With the inventive display substrate, Equation (4) can rewritten as

$$15 \quad I_b = I_o T^2 R B \quad (10)$$

where B is the bandwidth of the filter function. If one assumes that transmittance goes to zero percent outside of the pass band of the filter, and the transmittance is 100 % within the pass bands and that the display phosphor emission spectra are completely contained within
20 this pass bandwidth of the filter, equation (9) can now be written for the inventive substrates with spectrally tuned built-in bandpass filter function as:

$$\Phi = 1/TB; \quad \psi = T; \Gamma = 1/B \quad (9)$$

25 This new equation (9) reveals that there are two independent variables for optimization of the filter performance for the inventive display substrate with a built-in spectroscopically selective filter. There exists a fundamental gain in figure-of-merits as shown in the above equation.

Although by making B arbitrarily small one can increase Γ indefinitely, in reality, this is not always true, because by making B smaller than the spectral width of the display emission spectrum, we may reduce the display intensity itself. As shown below the inventive filter's performance depends on the spectral width of the display emission spectrum.

The monitor using the inventive substrate is capable of performing significantly better for both the NTSC ("National Television Systems Committee") and the PAL ("Phase Alternating Line") system specifications. The reflectivity of a CRT color phosphor screen is shown in Fig. 1, and the PAL system specification of the phosphor emission spectrum is shown in Fig. 2. The spectral characteristics of the inventive filter for the PAL specification, as shown by computer simulation, is also shown in Fig. 2, which shows that the calculated figure-of-merit Γ goes up at least 1.3 times, while the brightness loss is only about 40%. The inventive filter has the following values: $\Phi = 2.0$ and $\psi = 0.6$. This is a good improvement over the ideal neutral density filter performance. For the NTSC system, due to narrower green phosphor emission spectrum, the improvement in the figure-of-merit Γ is expected to be at least two-fold. In this case, the calculated numbers for the inventive filter are: $\Phi = 2.4$ and $\psi = 0.8$. This represents about a 100 % improvement in the brightness over the neutral density filters for the same contrast enhancement. The details below illustrate the inventive filters and the process of making them.

In another embodiment, the invention discloses spectroscopically tuned glass filters as monitor for display applications. The filters comprise suitable absorbing materials in a display glass substrate matrix. Suitable absorbing materials are those which

selectively absorb undesired wavelengths without significantly absorbing the desired wavelengths. For example, absorption of yellow (about 590 nm) leads to output of blue (about 450 nm). The desired wavelengths correspond to the three primary colors; red, blue and green. Suitable absorbing materials are described below.

Another embodiment discloses spectroscopically tuned plastic filters as monitor substrates for display applications. The filters comprise suitable absorbing materials or dyes in a display polymeric substrate matrix. Suitable absorbing materials and dyes are those which selectively absorb undesired wavelengths without significantly absorbing the desired wavelengths. The desired wavelengths correspond to the three primary colors: red, blue and green.

Yet another embodiment of the present invention discloses a process for preparing the spectrally tuned glass display monitor. A set of suitable absorbing materials is directly incorporated into a suitable glass display substrate to sufficient concentration in order to effect sufficient absorption of the undesired wavelengths in the transmitted light. Sufficient absorption is generally over 20%, preferably over 50% and typically over 80%. In one illustration, a set of suitable pigments is mixed into a molten glass pool that is suitable for manufacturing the CRT front face plate and the glass monitor containing the pigments in it is manufactured by known processes. The front surface of the monitor produced from this glass pool absorbs preferentially the unwanted wavelengths with minimal absorption of the primary colors.

Another way of manufacturing the spectrally tuned substrates for monitors is by using a suitable staining process such as, for example, stained glass manufacturing process which is well known in the glass industry.

In an illustration, a set of carefully chosen sub-micron metallic particles of gold with diameters on the order of 100 Angstroms are dispersed into molten glass pool with the particle concentration in the range of 1 to 100 ppm. The concentration depends on the thickness of the glass to be made. Curved front plate of CRT and flat glass sheets for plasma displays with thickness of a few millimeters are made. Spectral tuning is achieved by the size distribution of gold particles. Alternatively, a thin layer of metallic films with thickness on the order of 100 Angstroms can be deposited on the surface of both type of substrates.

For preparing a plastic monitor/filter, the absorbing materials or dyes may be diffused into a suitable polymeric substrate as a film. For example, the process to prepare dye-in polyethylene terephthalate film is well known commercially. Suitable polymeric substrates are optically transparent polymers such as, for example, polyesters (e.g., polyethylene terephthalate or PET, polybutylene terephthalate or PBT), polyacrylates, polyolefins, polycarbonate, cellulose acetate, polyvinyl chloride, polystyrene, acrylonitrile-butadiene-styrene ("ABS") and the like. Thus, a PET film of suitable thickness for a monitor may be treated with a solution of suitable dyes in a solvent that dissolves the dyes and transports them into the PET film without deleteriously affecting the integrity of the polymer film. Alternatively, the selected dyes may be mixed with the PET resin and the mixture may then be cast or extruded or injected or treated by similar such methods to form a PET film containing the dyes therein. Such methods and modifications are well known to those skilled in the art of polymer processing.

The inventive contrast enhancing substrates offer an additional advantage over the conventional devices for the contrast enhancement. The color gamut, which is a rough calculation for total color space, is significantly improved with the inventive substrates, as shown by calculations and computer simulation. The images thus are sharper and brighter. Fig. 3 shows the color space for the PAL system both with the inventive monitors and with a conventional monitor with neutral density filter. The color space is enlarged by as much as 50 % more than in the typical PAL CRT. The color coordinates of the CRT with conventional substrates are (0.62, 0.33), (0.28, 0.58) and (0.16, 0.06). With the inventive monitors, the same coordinates are expanded to (0.69, 0.29), (0.15, 0.77) and (0.17, 0.03) respectively, thus demonstrating that the inventive substrates not only enhance the contrast of the images but also offer much brighter and sharper primary colors. Such advantages enhance the utility of the CRT as well as the other display devices such as plasma displays and the like, when the inventive monitors are part of the display.

Suitable metals for the glass include, for example, gold, silver, copper, aluminum and nickel as well as alloys such as, for example, bronze. Examples of suitable semimetals include arsenic, antimony, bismuth, allemontite, selenium, tellurium, La_3Se_4 , GeTc , SnTc and SrTiO_3 . Suitable inorganic colorants include commercially available materials such as, for example, Prussian Blue, lead chromate, chromium oxide, silver chromate, ultramarine blue, manganese violet, cobalt violet, cadmium orange, cadmium sulfoselenide, nickel complexes, molybdenum oxide, iron oxide, cobalt salts, cerium salts, nickel salts, copper salts and the like. Suitable organic pigments and dyes include flavanthrone, rhodamine, Victoria Blue, Methyl Violet,

Persian Orange, Pigment Yellow, Pigment Red, Azo dyes, thioindigo pigments, perylenes, anthraquinones, phthalocyanines, porphyrins, anisidines, disperse dyes, indanthrones, sulfoflavines, vat dyes and the like. The particle sizes suitable in the practice of the invention range generally from 0.01-100 μm . The particle shapes may be spherical, acicular, needle-like, laminar, platy and the like. Suitable glasses include borosilicate glass, sodalime glass, aluminosilicate glass, borate glass, phosphate glass, oxide glasses, chalcogenide glass, halide glass, metallic glass and the like. The concentration of the absorbing material in the glass or polymer matrix is effective enough to result in absorption of over 20%, preferably over 50% and typically over 80% of the undesired wavelengths; sometimes as low as 1 ppm concentration is sufficient to effect such absorption and sometimes one may need concentrations in the order of 1 weight percent of the absorbing material in the matrix.

CLAIMS

What is claimed is:

1. A display monitor with a built-in spectroscopically tuned multiple bandpass pass filter for contrast enhancement of a color display, said
5 monitor comprising a plurality of absorbing materials integrally mixed in a suitable transparent display substrate, wherein said absorbing materials are adapted to substantially selectively transmit predetermined primary color wavelengths of an electromagnetic visible spectrum as well as to selectively absorb wavelengths other than said
10 predetermined primary color wavelengths.
2. The monitor of claim 1, wherein said primary color wavelengths correspond to the red, green and blue wavelengths of visible spectrum.
- 15 3. The monitor of claim 1, further containing an antireflection layer thereon.
4. The monitor of claim 1, wherein said absorbing materials are organic or inorganic.
- 20 5. The monitor of claim 1, wherein said transparent display substrate is selected from the group consisting of soda lime glass, borosilicate glass, aluminosilicate glass, borate glass, phosphate glass, oxide glasses, chalcogenide glass, halide glass, metallic glass and a
25 transparent polymeric material.
6. The monitor of claim 5, wherein said substrate is soda lime glass.

7. The monitor of claim 5, wherein said substrate is borosilicate glass.

5 8. The monitor of claim 5, wherein said substrate is a transparent polymer.

9. The monitor of claim 9, wherein said polymer is selected from the group consisting of polyester, polyolefin, polyvinyl, acrylonitrile-butadiene-styrene copolymer and mixtures thereof.

10

10. The monitor of claim 9, wherein said polymer is a polyester.

11. The monitor of claim 10, wherein said polyester is polyethylene terephthalate.

15

12. The monitor of claim 10, wherein said polyester is polybutylene terephthalate.

20 13. The monitor of claim 4, wherein said absorbing materials are organic.

14. The monitor of claim 4, wherein said absorbing materials are inorganic.

25 15. The monitor of claim 13, wherein said organic material is selected from the group consisting of flavanthrone, rhodamine, Victoria Blue, Methyl Violet, Persian Orange, Pigment Yellow, Pigment

Red, Azo dye, thioindigo pigment, perylene, anthraquinone, phthalocyanine, porphyrin, anisidine, disperse dye, indanthrone, sulfoflavine, vat dye and mixtures thereof.

5 16. The monitor of claim 14, wherein said inorganic material is selected from the group consisting of gold, silver, copper, bronze, nickel, aluminum, Prussian Blue, lead chromate, chromium oxide, silver chromate, ultramarine blue, manganese violet, cobalt violet, cadmium orange, cadmium sulfoselenide, nickel complex, molybdenum oxide,
10 iron oxide, cobalt salt, cerium salt, nickel salt, copper salt and mixtures thereof.

15 17. The monitor of claim 16, wherein said absorbing material is gold.

18. The monitor of claim 1, wherein said absorbing material has particle sizes in the range 0.01-100 μm .

20 19. A process of preparing a glass monitor with a built-in band pass filter for contrast enhancement of a color display, said process comprising: (a) preparing submicron metallic and/or semi-metallic particles with a particle size distribution in the range 0.01-0.1 μm ; (b) mixing said particles into a molten glass pool in concentration in the range 1-100 ppm, and (c) forming the glass monitor from the mixture
25 in step (b).

20. The process of claim 19, wherein said metallic particle in step (a) is gold.

21. A process of preparing a plastic monitor with a built-in band pass filter for contrast enhancement of a color display, said process comprising: (a) preparing a mixture of organic dyes with a particle size distribution in the range 0.01-0.5 μ m wherein said dyes are adapted to substantially selectively transmit predetermined primary color wavelengths of an electromagnetic visible spectrum as well as to selectively absorb wavelengths other than said predetermined primary color wavelengths; (b) mixing said particles with a polymer resin suitable to be molded into said monitor in concentration in the range 1-1000 ppm, and (c) forming the monitor from the mixture in step (b).

22. The process of claim 21, wherein said polymer resin is a polyester.

23. The process of claim 22, wherein said polyester is polyethylene terephthalate.

1/2
FIG. 1

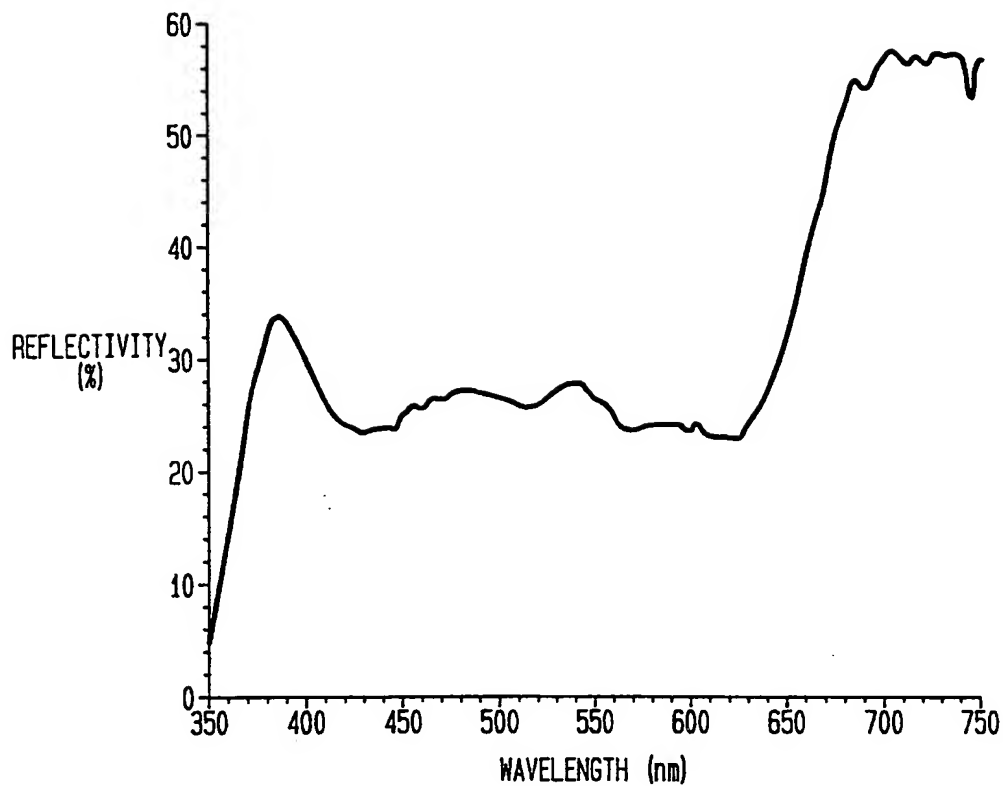


FIG. 2

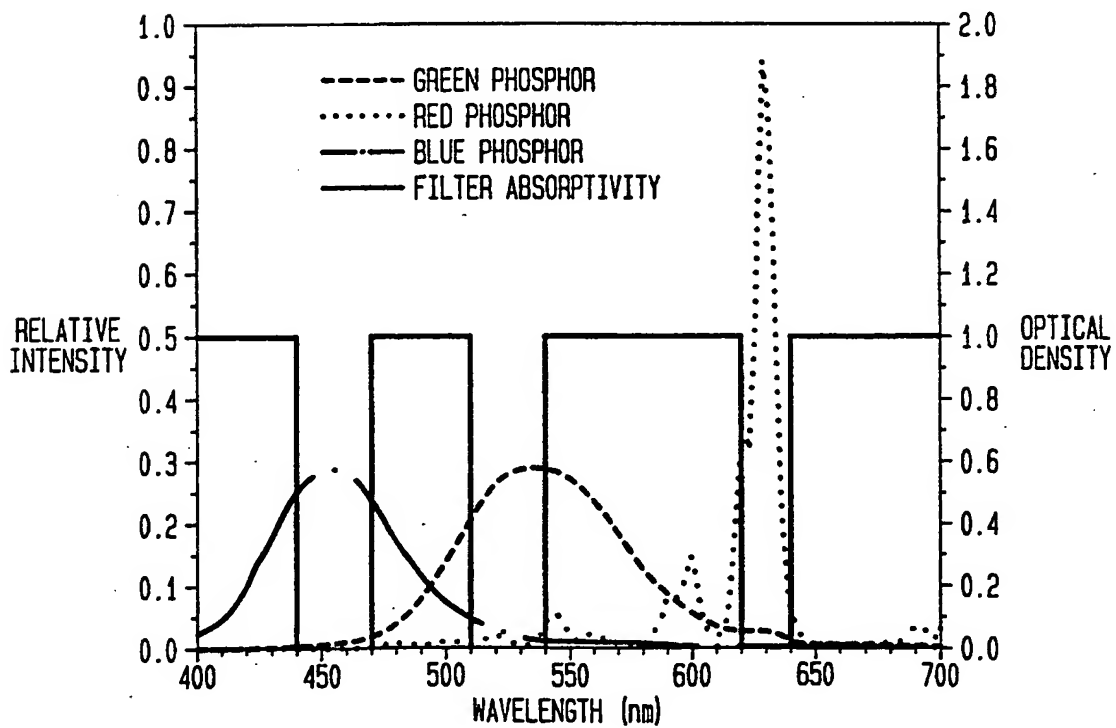
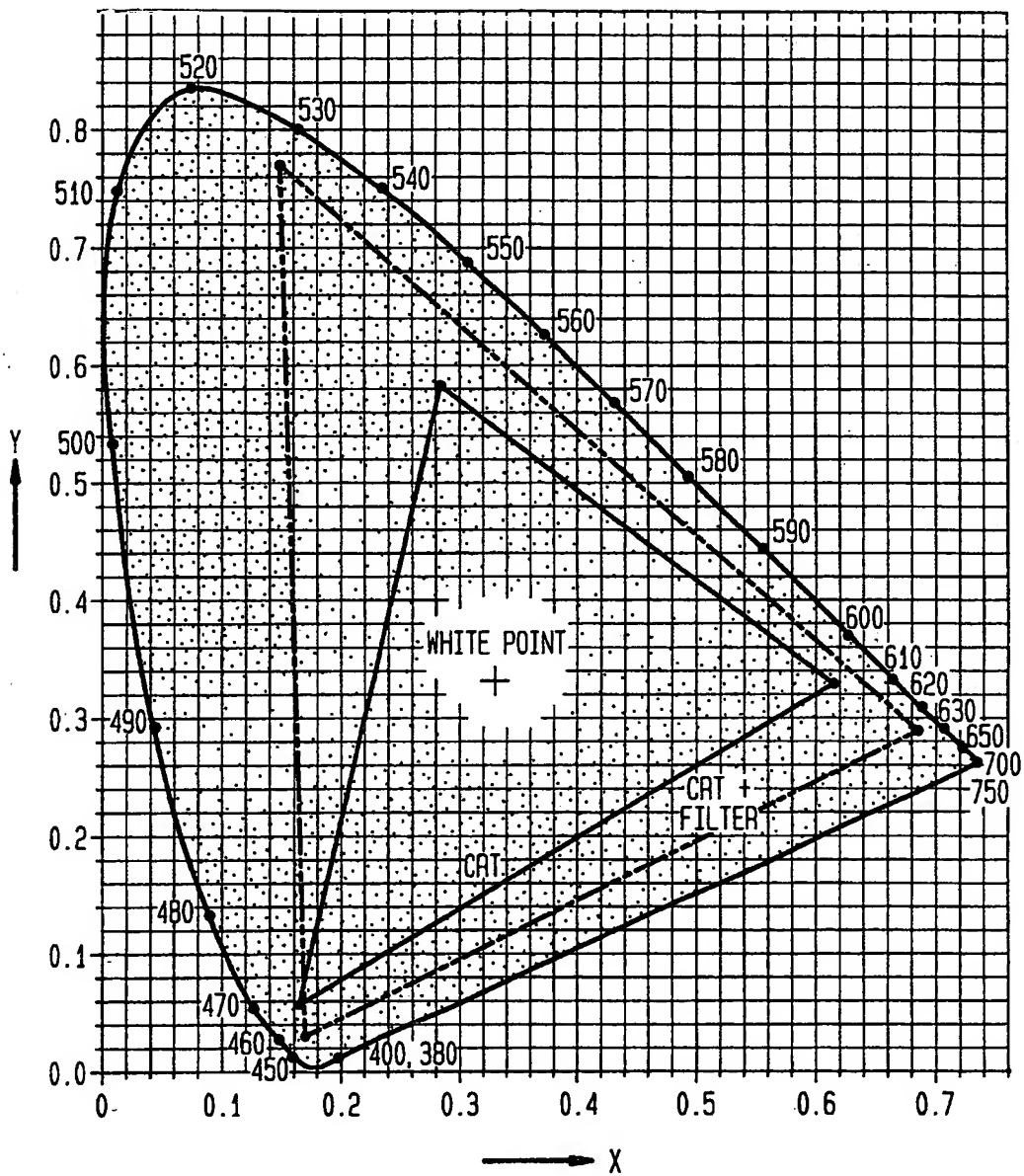


FIG. 3



PCT/US 98/10776

A. CLASSIFICATION OF SUBJECT MATTER
IPC 6 H01J29/24

According to International Patent Classification(IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 6 H01J C23C

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C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 4 504 616 A (UEHARA HIROSHI ET AL) 12 March 1985 see claims 1-18	1,4,5,8, 13,14,21
X	GB 2 093 268 A (MITSUBISHI ELECTRIC CORP) 25 August 1982 see page 7, line 67 - line 105	1,2,4
X	US 4 086 089 A (SEWARD III THOMAS PHILIP ET AL) 25 April 1978 see column 5, line 25 - line 64; claim 1	1,19
X	DE 15 14 825 A (TELEFUNKEN) 14 August 1969 see claims 1,2	1
X	EP 0 041 339 A (MITSUBISHI ELECTRIC CORP) 9 December 1981 see claims 1-7	1,2,4
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